



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D5550-043-Rework Job Sheet 170699



Part No: D5550-043-Rework

Job Qty: 1 ea

Part Name: Aft Outboard Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5550-043-) DWG D5550 REV.A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		1/23/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		1/23/18	0.00	0.00	QC5		PD 18-01-26
130	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		PD 18-01-26
140	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 110 - 1- Install plate to D5550-3 3- Torque nuts as per dwg and notes 8,9

140 - Identify as per dwg & Stock in QC Quarantine for RA72

DAG
27 JAN 26 2018
S-C9

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (8 ea)	90-Start up Operation	138621 6x 5019360 2x
D5550-3-Rework ✓	Aft Outboard Beam	1 Ea (1 ea)	90-Start up Operation	5034043
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	5016882
NAS1149C0363R	Washer	16 Ea (16 ea)	90-Start up Operation	5017102

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:14 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

DART
AEROSPACE
S035785

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**Aft Outboard Beam Assembly****PART NO: D5550 – 043****Original Serial #: S035785****Revision: REWORK****Operation: Start up Operation 01/26/18****Change No:****Job No: 170699****AGAINST DEPARTMENT/PROCESS**

☐	Cross tube	☐	Water Jet	☐	Engineering	☐
☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
☐	Composite	☐	Supplier	☐		☐

ive :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**Root Cause**

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

☐	Pressure/Forced
☐	Bending
☐	Centre Not Concentric
☐	Cracks
☐	Crimp/Kink/Ripple/Wave
☐	Cuffs
☐	Crushing
☐	Heat Treat
☐	Wave/Twist in Tube
☐	Marks/Chatter

FAULT CATEGORY

☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong
☐	Set-up	☐	Folio/Program	☐	Outside Dimensions
☐	BOM/Route	☐	Grain	☐	Over/Under tolerance
☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect
☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Contamination	☐	Out of Sequence	☐	Part Moved
☐	Countersink	☐	Off-set	☐	Drawing
☐	Cut Too Short	☐	Mislabeled	☐	Finish
☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread
☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence

OTHER :